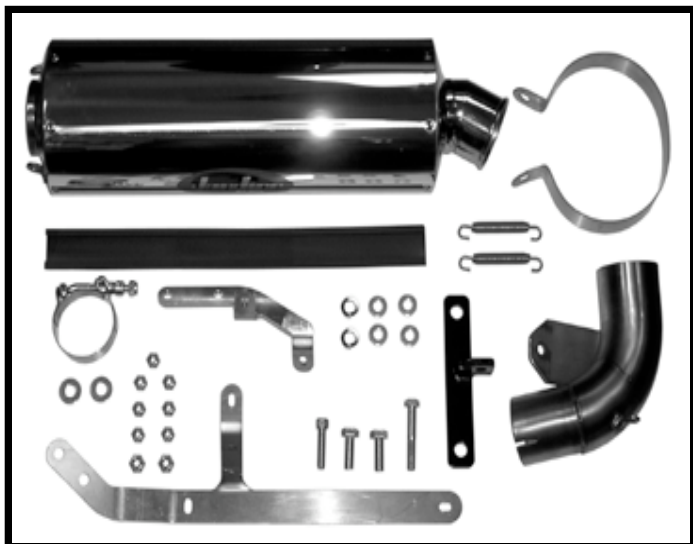




## SLIP-ON EXHAUST SYSTEM

**BUELL XB9R/XB12R 2002-07**  
18-5004-123-02, 18-5004-323-02  
18-5004-423-02



### PARTS INCLUDED

- 1 - S-bend Tube
- 1 - Muffler
- 1 - Muffler Mounting Bracket (Black)
- 1 - Left Side Fairing Bracket (Small)
- 1 - Right Side Fairing Mount (Large)
- 1 - Muffler Clamp
- 1 - Rubber Strip
- 1 - S-Bend Mounting Spacer (XB12 ONLY)

### HARDWARE INCLUDED

- 1 - T-Bolt Clamp
- 2 - Swivel Springs
- 2 - 3/8-16x1" Hex Head Bolts
- 2 - 3/8" Flat Washers
- 2 - 3/8" Lock Washers
- 1 - 5/16-18x2" Hex Head Bolt (XB9 ONLY)
- 1 - 5/16-18x1-1/4" Socket Head Bolt
- 2 - 5/16-18 Hex Nylock Nuts
- 4 - 5/16" Flat Washers
- 7 - 1/4-20 Hex Nylock Nuts

## INSTALLATION

- 1) Remove the lower fairing. Remove the stock muffler and all brackets. **NOTE:** You will need to disconnect one of the oil lines, but if you plug the hole when disconnected you will only lose a minimal amount of oil.

**XB12R:** The stock exhaust valve inside the muffler is no longer used with the new system. The cable needs to be detached from the muffler and the servo on the motor. After detached, you can attach the cable to a safe place on the motorcycle or remove it completely.

- 2) Place the supplied t-bolt clamp onto the Jardine s-bend tube and slide it onto the headpipe outlet.

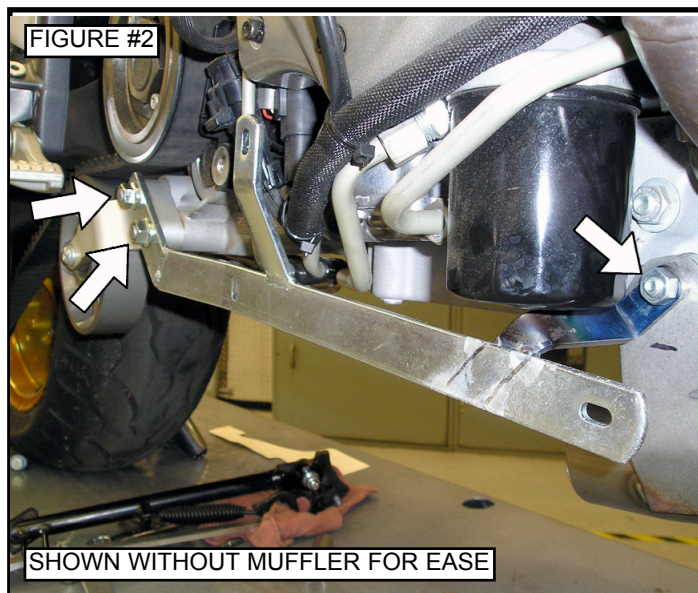
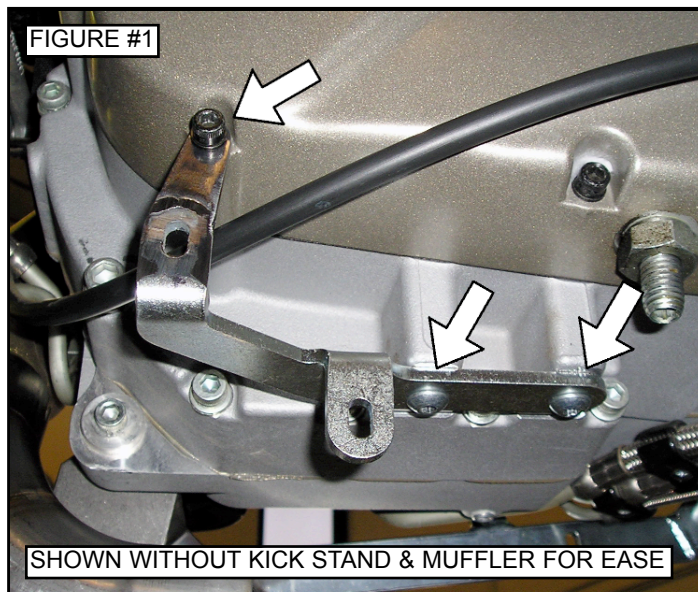
**XB9R:** Secure the s-bend bracket to the stock location using the supplied 5/16-18x2" hex head bolt, two 5/16" flat washers, and one supplied 5/16-18 hex nylock nut. Do not fully tighten at this time.

**XB12R:** Place the supplied s-bend mounting spacer between the s-bend bracket and the motor mounting location. Secure the s-bend to the motor using the original bolt, two supplied 5/16" flat washers, and one supplied 5/16-18 hex nylock nut. Do not fully tighten at this time.

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- 3) Install the supplied black muffler mounting bracket, with the mounting tab facing forward, to the original muffler bracket location on the motor using the supplied 3/8-16x1" hex head bolts, 3/8" lock washers, and 3/8" flat washers. Fully tighten the bolts.
- 4) Slide the Jardine muffler onto the s-bend and secure using the two supplied swivel springs.
- 5) Attach the supplied silicone strip to the inside of the muffler strap. Slide the muffler strap over the muffler and secure it to the new muffler mounting bracket using the supplied 5/16-18x1-1/4" socket head bolt, two 5/16" flat washers, and one 5/16-18 hex nylock nut.
- 6) Fully tighten the t-bolt clamp and s-bend mounting bolt.
- 7) Place the motorcycle in a vise and remove the kick stand from the engine. Remove the indicated bolt from the left side engine cover. Place the supplied left side fairing mounting bracket between the kick stand bracket and the motor and secure using the original hardware. See Figure #1.
- 8) Remove the two mounting nuts from the front belt tensioning pulley bracket. Remove the nut and washer from the s-bend mounting bracket. Place the right side fairing mounting bracket over the exposed bolts and secure using the original nuts. See Figure #2.
- 9) Install the two original bolts to the front fairing holes and secure using two supplied 1/4-20 hex nylock nuts.
- 10) Using the original mounting bolts and the remaining 1/4-20 hex nylock nuts, mount the fairing to the two fairing mounting brackets.
- 11) Ensure that all bolts are fully tightened. Start the motorcycle and check for any exhaust leaks.





## Terms & Conditions

**Returns:** All requests for product returns must be made within 30 days from date of purchase. The return has to have a Return Material Authorization (RMA) number from Jardine and must include a copy of the original purchase invoice. Customer pays for the return freight and Jardine will exchange product or process a credit to your account. All returns must be in the original packaging to be eligible for any credit or exchange. Any return sent C.O.D. will not be accepted. Special order sales are final and may not be returned.

**All warranty claims must be made through your point of purchase.**

**Limited Warranty:** Jardine's warranty extends to the original purchaser only and a copy of the sales receipt must be provided. Keep your receipts. Jardine products are warranted against defective materials and workmanship for a period of 1 year from date of original customer purchase and to the original customer only. Proof of purchase is required. Any non-defective, unopened, unused, not installed item may be returned within seven working days of receipt and will be subject to a 15% restocking / repackaging fee. Bluing and / or discoloration of chrome exhaust systems / products are not covered. Contact the Jardine Customer Service Department directly at 216-265-8400 to obtain a Return Material Authorization (RMA) number prior to return of product. Authorized product will be repaired or returned at Jardine's discretion. Jardine is not responsible for any other expenses, including labor for removal of defective parts incurred by the customer under the terms of this warranty. Nor shall Jardine be responsible for any damages whether consequential, special, contingent or otherwise, or expenses or injury arising from the use of Jardine products. A detailed copy of Sale Terms, Conditions and Warranty information is available at request.

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