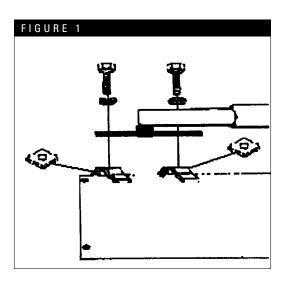
STOCK SYSTEM REMOVAL

- **1** Remove saddle bags to gain access to muffler mounting bolts.
- **2** Remove inlet clamp bolt and 2 mounting bolts (each side).
- **3** Remove mufflers.

SUPERTRAPP INSTALLATION

- 1 Slide inlet clamps onto muffler inlets.
- 2 Install silencers onto headpipes, line up mounting bracket using supplied 5/16"-18 x 5/8" bolts, lockwashers and square nuts and mount to stock bracket (see Figure 1).
- 3 Tighten clamps.
- 4 Install saddlebags.
- **5** Install discs and end caps on mufflers. NOTE: Liberally coat screws with Hi-Temp Lube (provided) before installing. Do not over tighten screws! Tighten until discs are "seated", then tighten another 1/4 turn, or torque to 32 in./lbs. (not ft./lbs.)



NOTE: 8 discs max per muffler on stock fuel injected models.

CAUTION! Warranty does not cover chrome discoloration. You can minimize this problem by thoroughly cleaning and polishing the system before initial start-up, being sure the carburetion jetting is not too lean, and preventing long periods of stationary idle.

ACCESSORIES & REPLACEMENT PARTS

4" Disc 6-Pack	404-6506
4" Disc 12-Pack	404-6512
Screw 6-Pack with High-Temp Lube (holds up to 20 discs)	404-7206
Screw 6-Pack with High-Temp Lube (holds 15 to 34 discs)	404-7306
High-Temp Lube 3-pack	090-2622
4" 6-bolt Closed End Cap	406-3046
4" 6-bolt Open End Cap (Competition Use Only)	405-3046
Aluminum 6-bolt End Cap with Heatshield	402-3046
Fiberglass Repack Kit (2 per system)	400-4020
Replacement Core with Fiberglass	041-7054
*Straight Chrome Meg Body	027-7053
*Slash Cut Chrome Meg Body	027-7054

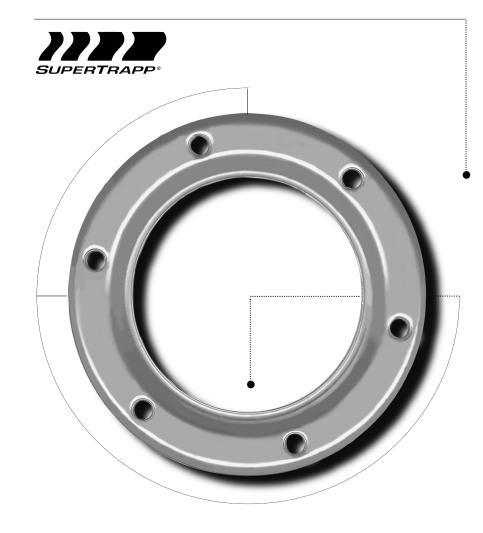
^{*} Factory Order Only

CUSTOMER SERVICE

Call Dealership or Point of Purchase in which the exhaust was purchased for questions on *returns, repairs, or fit and finish* of SuperTrapp® products.

Call SuperTrapp® Customer Service for technical questions between 8am-5pm Eastern Time, (216) 265-8400, or by fax, (216) 265-0130.

003-7053



4" External Megaphone Series

Harley Davidson FLH/FLT

728-78053 Straight Cut Megaphone Slip On 728-78054 Slash Cut Megaphone Slip On

Since 1975, SuperTrapp® has built a reputation on innovation and technical superiority.

SuperTrapp® R&D is constantly designing, testing and improving; providing you with the latest in state-of-the-art performance engineering. SuperTrapp® exhaust systems are absolutely the best bolt-on performance items available anywhere. They will provide you with unmatched performance and years of trouble-free service.

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