

PARTS INCLUDED

Ref.	Part Number	Description	Qty
1)	00-200-00430	Aluminum Muffler Assembly - Right	1
2)	00-200-00431	Aluminum Muffler Assembly - Left	1
3)	00-200-00423	Midpipe Tube - Right	1
4)	00-200-00422	Midpipe Tube - Left	1
5)	04-18-41818	Muffler Bracket Spacer	4
6)	07-38-42060-35	T-bolt Clamp, #200-60	2
7)	01-5208125060-27	M8-1.25x60mm Hex Flange Head Cap Screw	2
8)	01-7408125-27	M8-1.25 Hex Flange Nut	2

19-2010-123-02

SLIP-ON EXHAUST, SS/ALUMINUM

YAMAHA YZF-R1
2007-08

TOOLS REQUIRED

Ref. Description

- 1) 3/8" Drive Ratchet
- 2) 3" Extension
- 3) 8mm Socket

Ref. Description

- 4) 10mm Socket
- 5) 12mm Socket
- 6) 13mm Deep Socket

INSTALLATION INSTRUCTIONS

- 1) Make sure the motorcycle is cool and place securely on a service lift or stand.
- 2) Remove the two bolts from the rider seat. Remove the seat. (Figure #1)
- 3) Remove the passenger seat with the key.
- 4) Remove the two plastic screws from the top of the tail section. (Figure #2)
- 5) Remove the bolt from the center of the tail section. (Figure #3)
- 6) Remove the plastic shields that cover the stock mufflers on each side. (Figure #4)
- 7) Remove the two black pins from the bottom of the left and right tail section. (Figure #5)
- 8) Disconnect the passenger seat release cable. Carefully spread and remove the tail section from the motorcycle. (Figure #6)
- 9) Remove the three screws attaching the muffler mounting bracket covers. (Figure #7)
- 10) Remove the bolts securing the plastic heat shield to the right side exhaust pipe. Remove the shield. (Figure #8)
- 11) Loosen the clamps at the stock left and right midpipe connections. (Figure #9)



FIGURE #1



FIGURE #2

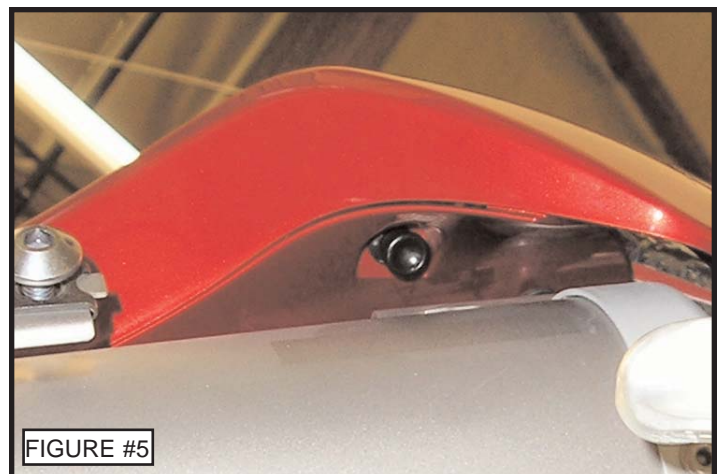
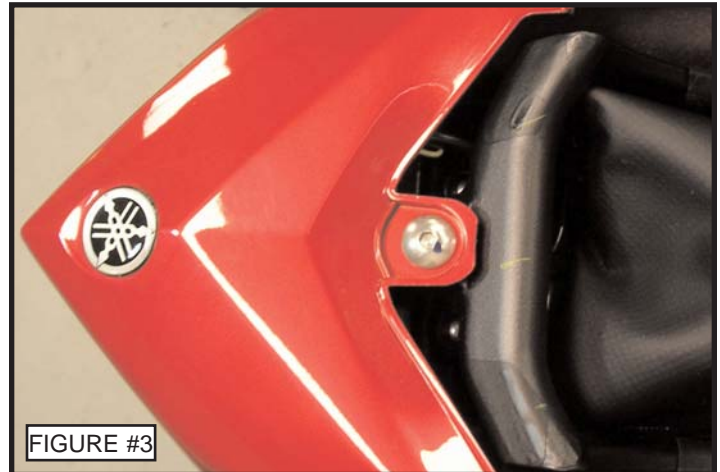
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INSTALLATION INSTRUCTIONS

- 12) Unbolt the left and right mufflers from the brackets. Remove the mufflers. (Figure #10)
- 13) Place one supplied t-bolt clamp onto the new left side midpipe. Slide the midpipe over the left side headpipe outlet. Do not tighten the t-bolt clamp at this time. (Figure #11)
- 14) Slide the new left side muffler over the midpipe then attach muffler, until fully seated. Using two supplied muffler mounting spacers, one M8-1.25x60mm hex flange head bolt, one M8-1.25 hex flange nut, and the original washers, secure the muffler to the motorcycle. Do not fully tighten at this time. (Figure #12)
- 15) Repeat steps 13-14 for the right side.
- 16) Position the exhaust system and then fully tighten the t-bolts clamps and muffler mounting bolts.
- 17) Clean all fingerprints and grease from the new exhaust system. Start the motorcycle and check for any exhaust leaks.
- 18) Reinstall the plastic heat shields over the both midpipes.
- 19) Place the tail section back onto the motorcycle. Reconnect the passenger seat release cable.
- 20) Reinstall all tail section mounting hardware, including the center bolt, plastic screws, and plastic push pin connectors.
- 21) Reinstall the passenger seat and rider seat.

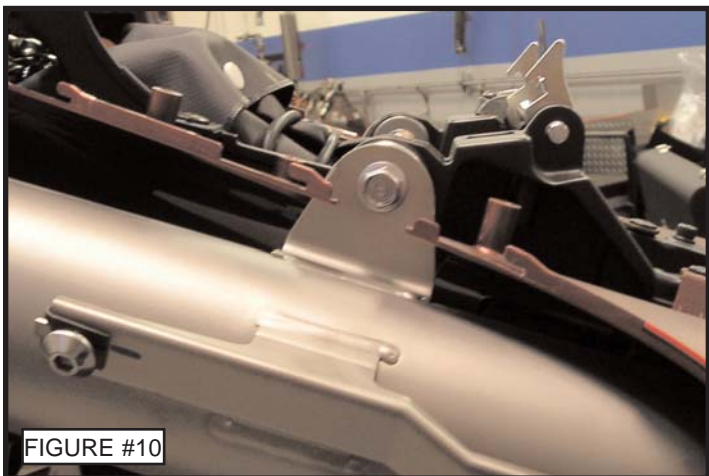
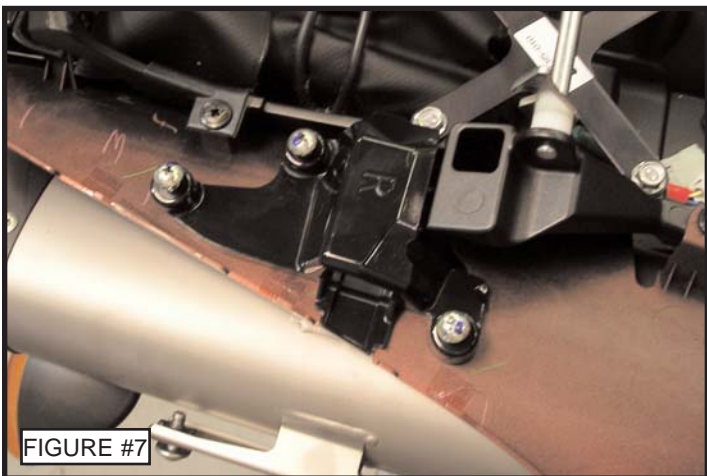
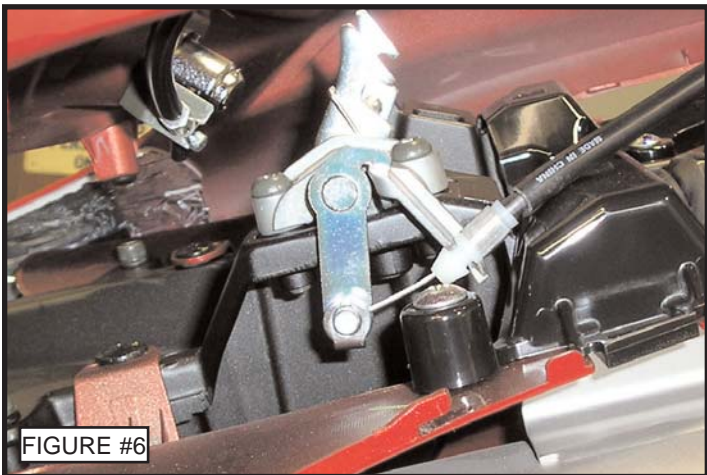


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INSTALLATION INSTRUCTIONS

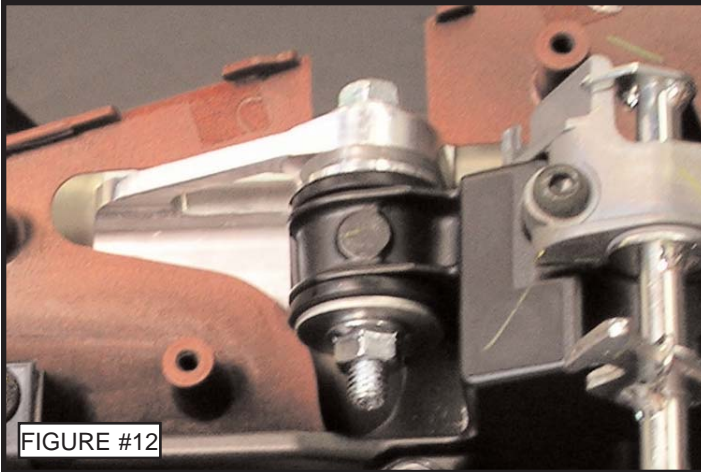


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INSTALLATION INSTRUCTIONS





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All warranty claims must be made through your point of purchase.

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