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FULL EXHAUST SYSTEM  
BUELL BLAST  
2000-2004



### PARTS INCLUDED

- |                                     |                  |
|-------------------------------------|------------------|
| 1 - Headpipe                        | 1 - Muffler      |
| 1 - Muffler Clamp                   | 1 - Rubber Strip |
| 1 - Muffler Mounting Bracket        |                  |
| 1 - Muffler Mounting Spacer         |                  |
| 1 - T-Bolt Clamp                    |                  |
| 2 - Tapered Spacers                 |                  |
| 1 - 5/16-18x1" Hex Head Bolt        |                  |
| 1 - 5/16-18x1-3/4" Hex Head Bolt    |                  |
| 1 - 5/16-18x1-1/2" Socket Head Bolt |                  |
| 3 - 5/16-18 Hex Nylock Nuts         |                  |
| 5 - 5/16" Flat Washers              |                  |

### TOOLS REQUIRED

## INSTALLATION

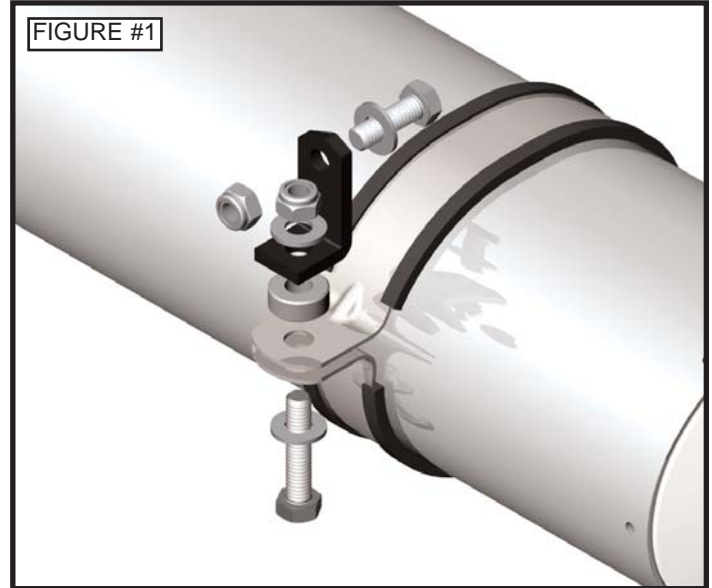
**NOTE:** Your motorcycle should be placed in a vise or on a stand before performing this installation.

- 1) Remove the stock headpipe flange mounting nuts. Remove the headpipe to motor mounting bolt, just before the muffler.
- 2) Remove the right and left side muffler mounting bolts. Remove the complete exhaust system from the motorcycle.
- 3) Inspect the exhaust port gasket and replace if necessary. Remove the metal circlip and exhaust flange from the stock headpipe and install it onto the new headpipe.
- 4) Install the new headpipe to the exhaust port using the original nuts. Do not fully tighten at this time.
- 5) Place one tapered spacer in each side of the front motor mounting hole. Secure the headpipe bracket to the left side of the front motor mount using the supplied 5/16-18x1-3/4" hex head bolt, two 5/16" flat washers and one 5/16-18 hex nylock nut. Do not fully tighten.

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- 6) Attach the black muffler mounting bracket to the outside of the left original muffler mounting hole using the supplied 5/16-18x1.0" hex head bolt, one 5/16" flat washer, and one 5/16-18 hex nylock nut. See Figure #1.
- 7) Place the supplied t-bolt clamp over the muffler inlet and slide the muffler onto the headpipe. Do not tighten the clamp.
- 8) Place the supplied silicone strip on the inside of the muffler strap. Slide the muffler strap over the muffler, with the offset facing upward and secure it to the new muffler mounting bracket using the supplied muffler mounting spacer, 5/16-18x1-1/2" hex head bolt, two 5/16" flat washers, and one 5/16-18 hex nylock nut.
- 9) Position the exhaust system in the best possible orientation. Fully tighten the headpipe flange nuts, the t-bolt clamp, and lastly the muffler clamp hardware.
- 10) Wipe all fingerprints and grease from the exhaust system prior to starting the motorcycle.



# **Jardine**

**PERFORMANCE PRODUCTS**

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