

PARTS INCLUDED

Ref.	Part Number	Description	Qty
1)	00-200-00005	S-Bend Assembly	1
2)	00-200-00421	GP1 Muffler Assembly	1
3)	00-200-00009	Canister Strap Mounting Assembly	1
4)	05-31-38491	Left Side Fairing Bracket	1
5)	00-200-00010	Right Side Fairing Bracket Assembly	1
6)	03-46-39018	Canister Clamp	1
7)	07-27-38280	Rubber Canister Strip	1
8)	04-18-39017	S-Bend Mounting Spacer (XB12 Only)	1
9)	07-3842063-35	T-Bolt Clamp, 2.25" (200-63)	1
10)	07-41-35929	Dual Swivel Spring, Long	2
11)	01-10061608-27	3/8-16 x 1.0", Hex Head Cap Screw	2
12)	01-4006-27	3/8", SAE Flat Washer	2
13)	01-4206-27	3/8", Split Lock Washer	2
14)	01-12052416-27	5/16-18 x 2.00", Socket Head Cap Screw (XB12 Only)	1
15)	01-12052407-27	5/16-18 x 1-1/4", Socket Head Cap Screw	1
16)	01-300524-27	5/16-18, Nylock Hex Head Nut	2
17)	01-4005-27	5/16, SAE Flat Washer	4
18)	01-300420-27	1/4-20, Nylock Hex Head Nut	7
19)	03-10-46778	Outlet Tip Support Bracket	1
20)	01-1242004-27	1/4-20x1/2", Socket Head Cap Screw	1
21)	01-4004-27	1/4", SAE Flat Washer	2
22)	01-310420-27	1/4-20, Hex Head Nut	1

18-5004-723-02

GP1 SLIP-ON EXHAUST SYSTEM

BUELL XB9R / XB12R
2002-07

TOOLS REQUIRED

Ref.	Description	Ref.	Description
1)	3/8" Drive Ratchet	6)	3/32" Allen Wrench
2)	10mm Socket	7)	9/16" Wrench
3)	12mm Socket	8)	11mm Wrench
4)	5mm Allen Wrench	9)	
5)	6mm Allen Wrench	10)	

INSTALLATION INSTRUCTIONS

- 1) Remove the lower fairing. Remove the stock muffler and all brackets. **NOTE:** You will need to disconnect one of the oil lines, but if you plug the hole when disconnected you will only lose a minimal amount of oil.

XB12R: The stock exhaust valve inside the muffler is no longer used with the new system. The cable needs to be detached from the muffler and the servo on the motor. After detached, you can attach the cable to a safe place on the motorcycle or remove it completely.

- 2) Place the supplied t-bolt clamp onto the Jardine S-bend tube and slide it onto the headpipe outlet.

XB9R: Secure the S-bend bracket to the stock location using the supplied 5/16-18x2" hex head bolt, two 5/16" flat washers, and one supplied 5/16-18 hex nylock nut. Do not fully tighten at this time.

XB12R: Place the supplied S-bend mounting spacer between the S-bend bracket and the motor mounting location. Secure the S-bend to the motor using the original bolt, two supplied 5/16" flat washers, and one supplied 5/16-18 hex nylock nut. Do not fully tighten at this time.

- 3) Install the supplied black muffler mounting bracket, with the mounting tab facing forward, to the original muffler bracket location on the motor using the supplied 3/8-16x1" hex head bolts, 3/8" lock washers, and 3/8" flat washers. Snug down but do not fully tighten the bolts.
- 4) Slide the Jardine muffler onto the S-bend and secure using the two supplied swivel springs.
- 5) Attach the supplied silicone strip to the inside of the muffler strap. Slide the muffler strap over the muffler and secure it to the new muffler mounting bracket using the supplied 5/16-18x1-1/4" socket head bolt, two 5/16" flat washers, and one 5/16-18 hex nylock nut.

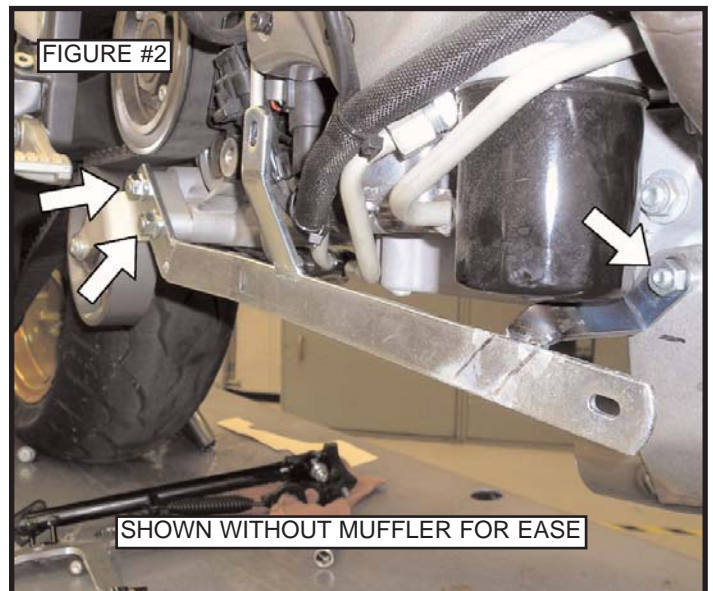
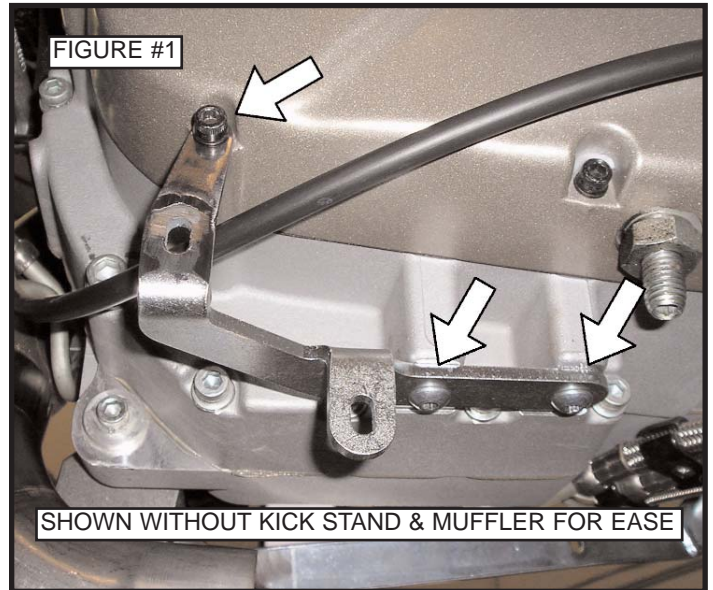
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GP1 SLIP-ON EXHAUST SYSTEM

BUELL XB9R / XB12R
2002-07

INSTALLATION INSTRUCTIONS

- 6) Remove the inner most bolt securing the black muffler mounting bracket. Install the outlet tip support bracket to the muffler mounting bracket with the removed hardware. Secure the bracket to the outlet tip assembly using the supplied 1/4"-20x1/2" socket head cap screw, 1/4"-20 hex nut, and 1/4" washers. Fully tighten all hardware.
- 7) Fully tighten the t-bolt clamp and s-bend mounting bolt.
- 8) Place the motorcycle in a vise and remove the kick stand from the engine. Remove the indicated bolt from the left side engine cover. Place the supplied left side fairing mounting bracket between the kick stand bracket and the motor and secure using the original hardware. See Figure #1.
- 9) Remove the two mounting nuts from the front belt tensioning pulley bracket. Remove the nut and washer from the s-bend mounting bracket. Place the right side fairing mounting bracket over the exposed bolts and secure using the original nuts. See Figure #2.
- 10) Install the two original bolts to the front fairing holes and secure using two supplied 1/4-20 hex nylock nuts.
- 11) Using the original mounting bolts and the remaining 1/4-20 hex nylock nuts, mount the fairing to the two fairing mounting brackets.
- 12) Ensure that all bolts are fully tightened. Start the motorcycle and check for any exhaust leaks.



Jardine

PERFORMANCE PRODUCTS

Terms & Conditions

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