



USE AND WARRANTY DISCLAIMER

SuperTrapp Industries, Inc. of 4540 W. 160th Street, Cleveland, Ohio 44135 (SuperTrapp), warrants its SuperTrapp products against defects in factory materials and workmanship for one year from the date of purchase or until ownership in the product is transferred, whichever occurs first, subject to limitations below.

Under this warranty, SuperTrapp will repair or replace defective, covered parts, at option, or provide a replacement unit. SuperTrapp makes no warranty with respect to components of the SuperTrapp product not manufactured by SuperTrapp, including, but not limited to the following: clamps, nuts, bolts, packing, boots and hoses. Repair by SuperTrapp or replacement are the exclusive remedies under this written warranty or any implied warranty. SuperTrapp will not pay for the cost of removal or re-installation of the unit from any vehicle or for delivery and pick up of the unit. To obtain service under this warranty, the original purchaser must give specific written notice to his or her dealer within fifteen (15) days after discovery of any claimed defect in the unit, and must return such unit to the dealer within a reasonable time thereafter at the cost of the original purchaser.

This limited warranty is the only express warranty applicable to SuperTrapp product. Any implied warranty of merchantability or fitness for a particular purpose is limited in duration to the duration of this written warranty. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

SuperTrapp shall not be responsible for any consequential, special or incidental damages of any nature including but not limited to the loss of use of any vehicle on which the unit may be installed and the cost of obtaining another substitute product. Some states do not allow the exclusion or limitation of incidental or consequential damages so this limitation or exclusion may not apply to you.

This warranty is valid only if proper size of the unit is installed, operated and maintained in accordance with factory instructions. This warranty does not cover any damage caused by (i) modification or alteration of the unit; (ii) improper installation, maintenance, operation or use; (iii) accident; (iv) servicing or repair by anyone other than SuperTrapp or its authorized agents.

CAUTION! Warranty does not cover chrome discoloration. You can minimize this problem by thoroughly cleaning and polishing the system before initial start-up, being sure the fuel mixture is not too lean, and preventing long periods of engine idle.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state. Outside the United States, a different warranty may apply. For details, please contact your authorized SuperTrapp distributor.

Since 1975, SuperTrapp has built a reputation on innovation and technical superiority. SuperTrapp® R&D is constantly designing, testing and improving; providing you with the latest in state of the art performance engineering. SuperTrapp® products are absolutely the best performance items available. They will provide years of trouble-free service.

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CAUTION! Please read before proceeding

THIS SYSTEM IS NOT COMPLETE WITHOUT THE PURCHASE OF MUFFLERS. MUFFLER OPTIONS ARE LISTED IN THESE INSTRUCTIONS OR REFER TO THE SUPERTRAPP CATALOG, SUPERTRAPP.COM, OR ASK YOUR DEALER.

IT WILL ALSO BE NECESSARY TO PURCHASE (1) EACH, OF THE FOLLOWING HARDWARE PIECES FROM YOUR HARLEY-DAVIDSON® DEALER:

65723-85: MOUNTING BRACKET

65724-85: RUBBER MOUNT



SuperTrapp 2:1:2 Cross-over Conversion Kit

167-71572 For Harley-Davidson® FLHX/TRX Models.

STOCK SYSTEM REMOVAL:

1. Remove both saddlebags.
2. Remove the stock muffler. Leave the head pipe in place. Save the factory muffler clamp for new system installation.

SYSTEM INSTALLATION:

1. Install the exhaust support bracket (supplied) to the transmission using (2) 1/4"-20 x 1.00" socket head screws with lock washers (supplied) and tighten. **See Figure 1**
2. Slide the factory muffler clamp onto the slotted end of the crossover pipe and insert onto the stock head pipe. **See figure 2** Position the pipe so it is under the transmission, and tighten muffler clamp just enough to hold the pipe in position. **DO NOT FULLY TIGHTEN!**
3. Position P-Clamp (supplied) on the cross over pipe as shown in **figure 1**. Fasten the P-Clamp to the support bracket using (1) 5/16"-18 x 1.00" bolt, (2) flat washers, and a 5/16" lock nut (supplied). **DO NOT TIGHTEN!**
4. Slide a T-Bolt clamp (supplied) onto the inlet end of the right hand muffler. Slide the muffler onto the outlet end of the cross over pipe. Align the muffler with the stock mount bracket and fasten in place using hardware supplied with your mufflers. **DO NOT TIGHTEN!**
5. Slide a T-Bolt clamp (supplied) onto the slotted end of the left side S-Bend pipe. Position clamp as shown in **figure 1**. Slide the S-Bend pipe onto the cross over pipe (approximately 1 1/2") and slightly tighten the clamp to hold pipe in position. **DO NOT TIGHTEN!**
6. Install rubber mount (**HD part# 65724-85**) into the mount housing located on the bottom of the left side saddlebag frame. Reference right side mount for proper installation. Slide the mount bracket (**HD part# 65723-85**) into the rubber mount until centered.
7. Slide a T-Bolt clamp (supplied) onto the inlet end of the left hand muffler. Slide the muffler onto the outlet end of the S-Bend pipe. Align the muffler with the stock mount bracket and fasten in place using hardware supplied with your mufflers. **DO NOT TIGHTEN!**
8. Tighten all fasteners, starting with the 5/16 bolt on the exhaust support at the transmission, then tighten the clamp securing the cross over pipe to the factory head pipe. Tighten the T-Bolt clamp securing the s-bend to the cross over pipe, then tighten the clamps on the mufflers. Check and adjust exhaust alignment as you go.
9. Install heat shields using the #24 hose clamps supplied in the hardware kit. The front of the right heat shield will slide under the factory heat shield approximately 1/4". Once all heat shields are properly aligned, tighten all clamps.

IMPORTANT: AFTER A SHORT RIDE CHECK AND RETIGHTEN ALL FASTENERS.

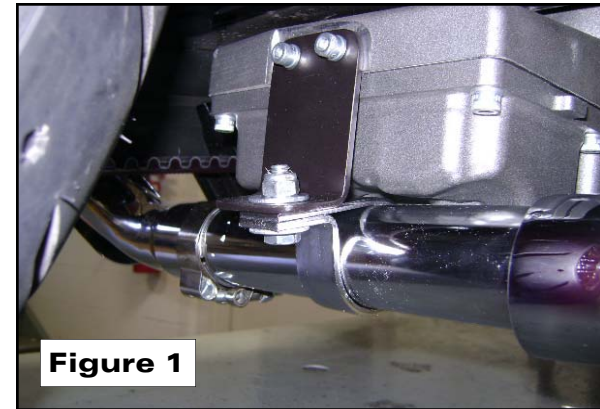


Figure 1



Figure 2

SUPERTRAPP Offers The Following Mufflers For Use With This Cross Over Conversion Kit:

- 128-65117** SUPERTRAPP SE SERIES SLIP-ONS
- 128-78120** KERKER SLIP-ONS
- 128-78045** KERKER MIKUNI SLIP-ONS
- 728-72576** CHROME FATSHOT SLIP-ONS
- 728-78053** CHROME MEGAPHONE / STRIAIGHT CUT
- 728-78054** CHROME MEGAPHONE / SLASH CUT
- 628-78053** INTERNAL DISC, TURNDOWN END CAP
- 628-78054** INTERNAL DISC, FISHTAIL END CAP
- 628-78055** INTERNAL DISC, TAPERED END CAP