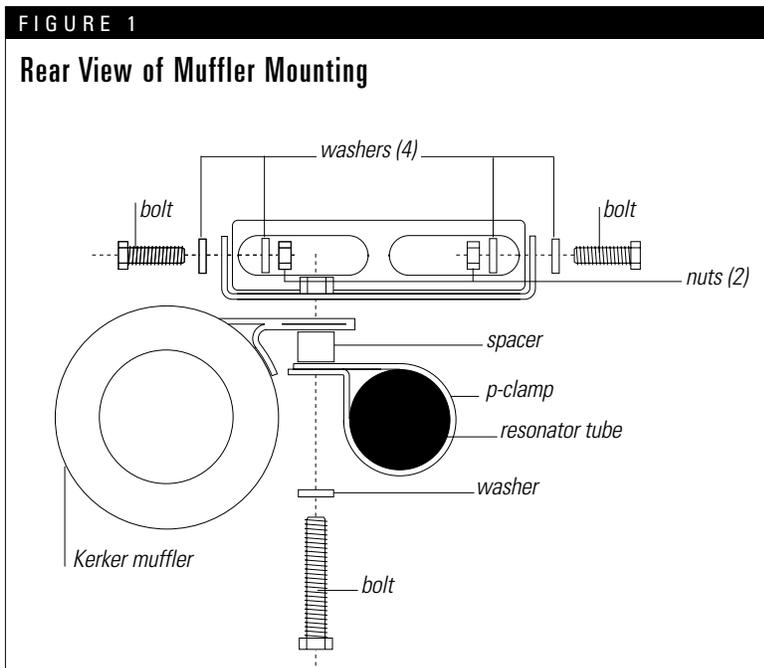


STOCK SYSTEM REMOVAL

- 1 Remove two header flange nuts using 1/2" socket (save for installing Kerker system).
- 2 Remove (2) 5/16" bolts holding rear bracket to frame by inserting 1/4" allen wrench into window in rear mount.
- 3 While supporting the weight of the muffler assembly, remove 5/16" bolt and nut on front bracket (save for installing Kerker system).
- 4 Remove retaining clip and flange from factory system. Note orientation of flange and retaining clip.

KERKER INSTALLATION

- 1 Install flange and retaining clip on Kerker system. Flange should be oriented with retaining clip and recess toward cylinder head.
- 2 If necessary, replace mounting flange gasket with Harley-Davidson® cone shaped cylinder to headpipe gasket.
- 3 Install rear mount U-bracket using 2 supplied 5/16" 18 X 1 bolts, nuts, and 4 washers (1 washer on both inside of factory mount and outside of U-bracket). Welded nut on U-bracket will be off center toward left side. Snug mounting bolts but do not completely tighten.
- 4 Install system by using factory 5/16" bolt and nut on front bracket. Do not tighten.
- 5 Install flange onto cylinder head studs. Make sure that exhaust gasket is installed. Loosely install nuts but do not tighten.
- 6 Place T-bolt clamp on muffler and slip onto header. Align muffler bracket hole with hole in U-bracket.



7 Install P-clamp over resonator tube with flange facing U-shaped mounting bracket. It may be necessary to open the gap of the clamp with a channel lock, slide over the pipe, and then squeeze the flange ears together to re-align. Install 3/8"-16 X 2 bolt with 3/8" lock washer through P-clamp, spacer, muffler flange, and U-mount bracket. Snug bolt. Tighten remaining bolts in the following order:

1. Front mount bracket
2. P-clamp and muffler mounting bolt
3. U-mount bolts
4. Muffler inlet T-bolt clamp.
5. Cylinder to headpipe mounting flange

CUSTOMER SERVICE

Call Dealership or Point of Purchase in which the exhaust was purchased for questions on returns, repairs, or fit and finish of SuperTrapp® products.

Call SuperTrapp® Customer Service for technical questions between 8am-5pm Eastern Time, (216) 265-8400, or by fax, (216) 265-0130.

Since 1975, SuperTrapp® has built a reputation on innovation and technical superiority. SuperTrapp® R&D is constantly designing, testing and improving; providing you with the latest in state-of-the-art performance engineering. The Kerker® Blast is the culmination of hundreds of hours of street, track and dyno development. It will provide you with unmatched performance and lasting, trouble-free service.