



PARTS INCLUDED

- 1 - Headpipe Assembly
- 1 - S-Bend Assembly
- 1 - Muffler Assembly
- 1 - T-Bolt Clamp
- 2 - Swivel Springs
- 1 - Muffler Clamp
- 1 - Rubber Strip for Muffler Clamp

TOOLS REQUIRED

- Ratchet
- Sockets
- Wrenches

18-4615-123-02

SUZUKI GS500F 2004-06

RT-1 FULL EXHAUST SYSTEM
SS TUBING / ALUM. MUFFLER / RACE CORE

INSTALLATION INSTRUCTIONS

- 1) Make sure the motorcycle is cool and place securely on a service lift or center stand.
NOTE: The center stand must be in the down position for the exhaust installation.
- 2) Remove the left and right lower fairing sections from the motorcycle.
- 3) Remove and retain the four nuts securing the stock headpipes to the motor. Remove and retain the muffler mounting bolt. Remove the stock exhaust system from the motorcycle.
- 4) Hold the Jardine headpipes in place and loosely secure them to the motor using the original nuts.
- 5) Place the supplied t-bolt clamp over the Jardine s-bend inlet (notched) and then slide the s-bend over the headpipe outlet.
- 6) Slide the Jardine muffler over the s-bend outlet, until it is fully seated. Using the two provided swivel springs, secure the muffler to the s-bend.
- 7) Attach the supplied rubber strip to the inside of the muffler clamp. Slide the muffler clamp over the muffler, **with the offset facing inward**, and squeeze both muffler clamp tabs together. Using the original hardware, secure the muffler clamp to the outside of the passenger peg mount.
- 8) Align the exhaust system and tighten all mounting hardware, working your way from front to back.
- 9) Remove the rubber center stand stop from the stock exhaust assembly and insert it into the hole provided in the Jardine s-bend bracket.
- 10) Start the motorcycle and check for any exhaust leaks.
- 11) Reinstall the lower fairing sections.

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PERFORMANCE PRODUCTS

Terms & Conditions

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