



SuperTrapp SE Series Slip Ons

128-65116 / Slip On Exhaust / Installation Instructions
Fits Harley-Davidson FLSTS / I Heritage Springer Models



CAUTION! Please Read Before Proceeding

This product was not designed to meet federal EPA noise or emissions standards. Use of this product on public roads may be illegal.

Failing to properly adjust fuel delivery on your bike after installing this product will void any warranty on this product.

Re-jetting or re-mapping the fuel delivery system is essential not only to improve performance, but also to ensure durability of your bike and exhaust system. Typically, any exhaust system that is less restrictive than stock will require richer fuel delivery. Many aftermarket jet kits and fuel controllers are available which allow you to properly tune your bike. Proper tuning is best performed by a qualified technician.

These Slip Ons are not complete without a pair of one of the End Cap styles below:

Chrome Tapered End Cap	108-7257	Chrome Slash Cut End Cap	108-8027
Chrome Turndown End Cap	108-8022	Billet Chrome Fluted End Cap	108-8029
Chrome Fishtail End Cap	108-8023	Billet Chrome Tapered/Slash Cut End Cap	108-8031
Chrome Java Jug End Cap	108-8025	Billet Chrome Grooved Cut End Cap	108-8033

Stock Muffler Removal

- 1 Remove the left and right side saddle bags and place them in a safe location until needed for reinstallation.
- 2 Remove the stock Torca clamps from the inlets of both mufflers. **Note:** *The stock Torca clamps have eliminated the need for sealants at the inlet joint. Both clamps should be replaced with the new system installation. New clamps are available at your local Harley-Davidson dealership under part number 65283-94.*
- 3 Remove both mounting bolts and lock washers from the right side muffler assembly. (You do not need to retain these fasteners. New fasteners are supplied).
- 4 Remove the muffler assembly from the head pipe. (You may need to use light penetrating oil on the inlet joint to aid in the removal of the muffler). **Note:** *Both mufflers can be removed without removing the heat shields, but the shields can be removed if desired.*
- 5 Repeat steps 3 and 4 for the left side muffler assembly.

SuperTrapp Muffler Installation

- 1 Clean the outlet end of both head pipes with Scotchbrite to ease installation and ensure a good seal.
- 2 Place the new Torca clamp on the inlet of the right side muffler assembly. (Logo should face outward).
- 3 Slide the muffler assembly onto the outlet of the right side head pipe outlet.
- 4 Align the muffler assembly with the stock mount bracket and install the new bolts, flat washers, and lock washers. Tighten both mount bolts to 19 ft-lbs. (26 Nm).
- 5 Align the Torca clamp so bolt is on the back side of the muffler inlet and vertical to the ground. Tighten the clamp to 45-60 ft-lbs (61-81Nm).
- 6 Clean the muffler body to remove any oils left from handling. **Important:** *Oils left on the muffler body will burn into the chrome and leave permanent marks.*
- 7 Repeat steps 2-6 for the left side muffler.
- 8 Reinstall both saddlebags.

Important: *After a short ride, allow the mufflers to cool down, check and retighten all fasteners.*

Limited Warranty

SuperTrapp Industries, Inc. of 4540 West 160th Street, Cleveland, Ohio 44135 (SuperTrapp), warrants its SuperTrapp products against defects in factory materials and workmanship for one year from the date of purchase or until ownership in the product is transferred, whichever occurs first, subject to limitations below.

Under this warranty, SuperTrapp will repair or replace defective, covered parts, at option, or provide a replacement unit. SuperTrapp makes no warranty with respect to components of the SuperTrapp product not manufactured by SuperTrapp, including but not limited to the following: clamps, nuts, bolts, packing, boots, and hoses. Repair by SuperTrapp or replacement are the exclusive remedies under this written warranty or any implied warranty. SuperTrapp will not pay for the cost of removal or re-installation of the unit from any vehicle or for delivery and pick up of the unit. To obtain service under this warranty, the original purchaser must give specific written notice to his or her dealer within fifteen (15) days after discovery of any claimed defect in the unit, and must return such unit to the dealer within a reasonable time thereafter at the cost of the original purchaser.

This limited warranty is the only express warranty applicable to SuperTrapp product. Any implied warranty of merchantability or fitness for a particular purpose is limited in duration to the duration of this written warranty. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

SuperTrapp shall not be responsible for any consequential, special or incidental damages of any nature including but not limited to the loss of use of any vehicle on which the unit may be installed and the cost of obtaining another substitute product. Some states do not allow the exclusion or limitation of incidental or consequential damages so this limitation or exclusion may not apply to you.

This warranty is valid only if the proper size of the unit is installed, operated and maintained in accordance with factory instructions. This warranty does not cover any damage caused by (i) modification or alteration of the unit; (ii) improper installation, maintenance, operation, or use; (iii) accident; (iv) servicing or repair by anyone other than SuperTrapp or its authorized agents.

CAUTION! Warranty does not cover chrome discoloration. You can minimize this problem by thoroughly cleaning and polishing the system before initial start-up, being sure the carburetion jetting is not too lean, and preventing long periods of engine idle.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state. Outside the United States, a different warranty may apply. For details, please contact your authorized SuperTrapp distributor.

Customer Service

Call Dealership or Point of Purchase in which the exhaust was purchased for questions on *returns, repairs, or fit and finish* of SuperTrapp products.

Call SuperTrapp Customer Service for *technical questions* between 8am-5pm Eastern Time, (216) 265-8400, or by fax, (216) 265-0130.

Since 1975, SuperTrapp has built a reputation on innovation and technical superiority. SuperTrapp R&D is constantly designing, testing and improving; providing you with the latest in state-of-the-art performance engineering. SuperTrapp SE Series Slip Ons are the culmination of hundreds of hours of street, track and dyno-development. They will provide you with unmatched performance and lasting, trouble-free service.

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