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**Call Dealership or Point of Purchase** in which the exhaust was purchased for questions on returns, repairs, or fit and finish of SuperTrapp® products.

**Call SuperTrapp® Customer Service** for technical questions between 8am-5pm Eastern Time, (216) 265-8400, or by fax, (216) 265-0130.

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*Since 1975, SuperTrapp® has built a reputation on innovation and technical superiority. SuperTrapp® R&D is constantly designing, testing and improving; providing you with the latest in state of the art performance engineering. Kerker® 2:1 Upswept Sportster Systems are absolutely the best bolt-on performance items available. They will provide years of trouble-free service.*

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# Kerker 2:1 Upswept Sportster System

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**146-70883 ALUMINUM SYSTEM**  
**166-70883 KARBON FIBER SYSTEM**

## **STOCK SYSTEM REMOVAL**

- 1 Remove right foot peg, snap ring and rear brake lever.
- 2 Loosen headpipe heatshields and remove exhaust flange nuts.
- 3 Unbolt head pipe clamps from engine and transmission.
- 4 Remove bolts holding rear muffler to bracket and front muffler to engine. Remove system.
- 5 Remove exhaust flanges from headpipes by taking off snap ring. Retain flanges and snap rings for installation.
- 6 Remove stock muffler bracket.

## **KERKER® INSTALLATION**

- 1 Install stock flanges onto headpipes utilizing stock snap rings.
- 2 Install head pipes into exhaust ports loosely.
- 3 Slide a T-bolt clamp onto the slotted end of the S-bend/Muffler assembly and slip assembly onto the head pipe collector. DO NOT TIGHTEN.
- 4 Attach new support tube bracket in place of the stock bracket. Tighten mounting bolts.
- 5 Slide the body clamp onto the muffler and align it with the support tube bracket. **Note:** If you have a Karbon fiber muffler, install the rubber gasket (supplied) between the clamp and body. Rotate the S-bend/muffler assembly so it does not contact the rear shock. Install the 5/16" bolt and fender washer through the body clamp and hole in the support tube bracket, add the 5/16" SAE washer and lock nut. DO NOT TIGHTEN.
- 6 Tighten all fasteners in this order: A) Headpipe flange nuts. B) Body clamp to support tube bracket. C) T-bolt clamp at S-bend/collector joint. **Note:** As you tighten the system, be sure to make any adjustments to assure the system does not interfere with any part of the bike.
- 7 Re-install rear brake lever, snap ring, and foot peg. **Note:** Before riding, adjust the rear brake pedal and plunger stop to Owners Manual specifications.